GLASS TO BE 26mm THICK AND TO HAVE A 7mm GAP ALL THE WAY ROUND.
ALUMINUM GLAZING BEAD PA2606/PA2607/PA2608 TO BE USED.
DRIP EDGE TO BE INCLUDED UNLESS SET BACK FROM SURFACE EDGE.
* GLASS TO BE 26mm THICK AND TO HAVE A 7mm GAP ALL THE WAY ROUND.
* ALUMINUM GLAZING BEAD PA2606/PA2607/PA2608 TO BE USED.
* DIP EDGE TO BE INCLUDED UNLESS SET BACK FROM SURFACE EDGE.
* GLASS TO BE 26mm THICK AND TO HAVE A 7mm GAP ALL THE WAY ROUND.
* ALUMINUM GLAZING BEAD PA2606/PA2607/PA2608 TO BE USED.
* DRIP EDGE TO BE INCLUDED UNLESS SET BACK FROM SURFACE EDGE.
- Glass to be 26mm thick and to have a 7mm gap all the way round.
- Aluminium glazing bead PA2606/PA2607/PA2608 to be used.
- Drip edge to be included unless set back from surface edge.

*SECTION VIEW B-B*

- Outward Opening
- Master Leaf
- Glass Width

*SECTION VIEW C-C*

- Fixed Screen
- Glass Width

*SECTION VIEW A-A*

- Window leaf width
- Back of frame width
- Fixed screen width

*FRONT ELEVATION - EXTERNAL VIEW*

- Back of frame width O/A
- Window leaf width
- Fixed screen width

*SECTION VIEW B-B*

- Glass size
- Glass height
- Glass width

*SECTION VIEW C-C*

- Glass size
- Glass height
- Glass width

*SECTION VIEW A-A*

- Glass size
- Glass height
- Glass width
GLASS TO BE 26mm THICK AND TO HAVE A 7mm GAP ALL THE WAY ROUND.
ALUMINUM GLAZING BEAD PA2606/PA2607/PA2608 TO BE USED.
DRIP EDGE TO BE INCLUDED UNLESS SET BACK FROM SURFACE EDGE.
* Glass to be 24mm thick and to have a 7mm gap all the way round.
* Aluminium glazing bead PA2606/PA2607/PA2608 to be used.
* Drip edge to be included unless set back from surface edge.
* GLASS TO BE 26mm THICK AND TO HAVE A 7mm GAP ALL THE WAY ROUND.
* ALUMINIUM GLAZING BEAD PA2606/PA2607/PA2608 TO BE USED.
* DRIP EDGE TO BE INCLUDED UNLESS SET BACK FROM SURFACE EDGE.
Maximum Door Leaf Height of 2600mm
Door Handle to be @1100mm from FFL.
Custom-Made Bespoke Lock Box by IQ Metal.
Glass to be 26mm thick and to have a 7mm gap all the way round.
Aluminium Glazing Bead PA2606/PA2607/PA2608 to be used.
Drip edge to be included unless set back from surface edge.
Maximum Door Leaf Height of 2600mm

Door Handle to be @1100mm from FFL.

Custom made bespoke lock box by IQ Metal.

Glass to be 26mm thick and to have a 7mm gap all the way round.

Aluminium glazing bead PA2606/PA2607/PA2608 to be used.

Drip Edge to be included unless set back from surface edge.

Door Leaf shown @ new maximum height of 2600mm.

Front Elevation - External View

Section View B1-B1

Section View B2-B2

Section View B3-B3

Section View A-A

Glass Size

Door Leaf Width

Back of Frame Width

Fixed Top Screen Width

Glass Bead Cut Around Lockbox
DOOR LEAF SHOWN @ NEW MAXIMUM HEIGHT OF 2600mm.
* DOOR HANDLE TO BE @1100mm from FFL.
* CUSTOM MADE BESPOKE LOCK BOX BY IQ METAL.
* GLASS TO BE 26mm THICK AND TO HAVE A 7mm GAP ALL THE WAY ROUND.
* ALUMINUM GLAZING BEAD PA2606/PA2607/PA2608 TO BE USED.
* DRIP EDGE TO BE INCLUDED UNLESS SET BACK FROM SURFACE EDGE.

* DOOR LEAF SHOWN @ NEW MAXIMUM HEIGHT OF 2600mm.
* DOOR HANDLE TO BE @1100mm from FFL.
* CUSTOM MADE BESPOKE LOCK BOX BY IQ METAL.
* GLASS TO BE 26mm THICK AND TO HAVE A 7mm GAP ALL THE WAY ROUND.
* ALUMINUM GLAZING BEAD PA2606/PA2607/PA2608 TO BE USED.
* DRIP EDGE TO BE INCLUDED UNLESS SET BACK FROM SURFACE EDGE.
DOOR LEAF SHOWN @ NEW MAXIMUM HEIGHT OF 2600mm.

DOOR HANDLE TO BE @1100mm from FFL.

CUSTOM MADE BESPOKE LOCK BOX BY IQ METAL.

GLASS TO BE 26mm THICK AND TO HAVE A 7mm GAP ALL THE WAY ROUND.

ALUMINIUM GLAZING BEAD PA2606/PA2607/PA2608 TO BE USED.

DRIP EDGE TO BE INCLUDED UNLESS SET BACK FROM SURFACE EDGE.
- Door leaf shown at new maximum height of 2600mm.
- Door handle to be at 1100mm from FFL.
- Custom made bespoke lock box by IQ Metal.
- Glass to be 26mm thick and to have a 7mm gap all the way round.
- Aluminium glazing bead PA2606/PA2607/PA2608 to be used.
- Drip edge to be included unless set back from surface edge.

**NOTE:**

- Door leaf shown at new maximum height of 2600mm.
- Door handle to be at 1100mm from FFL.
- Custom made bespoke lock box by IQ Metal.
- Glass to be 26mm thick and to have a 7mm gap all the way round.
- Aluminium glazing bead PA2606/PA2607/PA2608 to be used.
- Drip edge to be included unless set back from surface edge.
* DOOR LEAF SHOWN @ NEW MAXIMUM HEIGHT OF 2600mm.
* DOOR HANDLE TO BE @1100mm from FFL.
* CUSTOM MADE BESPOKE LOCK BOX BY IQ METAL.
* GLASS TO BE 26mm THICK AND TO HAVE A 7mm GAP ALL THE WAY ROUND.
* ALUMINUM GLAZING BEAD PA2606/PA2607/PA2608 TO BE USED.
* DRIP EDGE TO BE INCLUDED UNLESS SET BACK FROM SURFACE EDGE.

**FRONT ELEVATION - EXTERNAL VIEW**

1. Door shown at new maximum height of 2600mm.
2. Door handle to be at 1100mm from FFL.
3. Custom made bespoke lock box by IQ Metal.
4. Glass to be 26mm thick and to have a 7mm gap all the way round.
5. Aluminum glazing bead PA2606/PA2607/PA2608 to be used.
6. Drip edge to be included unless set back from surface edge.

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**SECTION VIEW B1-B1**

- Back of Frame Width
- Door Leaf Shown @ New Maximum Height of 2600mm
- Glass to be 26mm thick and to have a 7mm gap all the way round
- Custom made bespoke lock box by IQ Metal
- Aluminum glazing bead PA2606/PA2607/PA2608 to be used.

**SECTION VIEW B2-B2**

- Back of Frame Width
- Door Leaf Shown @ New Maximum Height of 2600mm
- Glass to be 26mm thick and to have a 7mm gap all the way round
- Custom made bespoke lock box by IQ Metal
- Aluminum glazing bead PA2606/PA2607/PA2608 to be used.

**SECTION VIEW B3-B3**

- Back of Frame Width
- Door Leaf Shown @ New Maximum Height of 2600mm
- Glass to be 26mm thick and to have a 7mm gap all the way round
- Custom made bespoke lock box by IQ Metal
- Aluminum glazing bead PA2606/PA2607/PA2608 to be used.

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**SECTION VIEW A1-A1**

- Back of Frame Height
- Door Leaf Shown @ New Maximum Height of 2600mm
- Glass to be 26mm thick and to have a 7mm gap all the way round
- Custom made bespoke lock box by IQ Metal
- Aluminum glazing bead PA2606/PA2607/PA2608 to be used.

**SECTION VIEW A2-A2**

- Back of Frame Height
- Door Leaf Shown @ New Maximum Height of 2600mm
- Glass to be 26mm thick and to have a 7mm gap all the way round
- Custom made bespoke lock box by IQ Metal
- Aluminum glazing bead PA2606/PA2607/PA2608 to be used.
**SECTION VIEW A1-A1**

**SECTION VIEW A2-A2**

**SECTION VIEW B1-B1**

**SECTION VIEW B2-B2**

**FRONT ELEVATION - EXTERNAL VIEW**

- **DOOR LEAF SHOWN @ NEW MAXIMUM HEIGHT OF 2600mm.**
- **DOOR HANDLE TO BE @1100mm from FFL.**
- **CUSTOM MADE BESPOKE LOCK BOX BY IQ METAL.**
- **GLASS TO BE 26mm THICK AND TO HAVE A 7mm GAP ALL THE WAY ROUND.**
- **ALUMINUM GLAZING BEAD PA2606/PA2607/PA2608 TO BE USED.**
- **DRIP EDGE TO BE INCLUDED UNLESS SET BACK FROM SURFACE EDGE.**
**SECTION VIEW A1-A1**

**SECTION VIEW A2-A2**

**SECTION VIEW A3-A3**

**SECTION VIEW B1-B1**

**SECTION VIEW B2-B2**

**SECTION VIEW B3-B3**

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**NOTE:**

- Door leaf shown at new maximum height of 2600mm.
- Door handle to be at 1100mm from FFL.
- Custom made bespoke lock box by IQ Metal.
- Glass to be 26mm thick and to have a 7mm gap all the way round.
- Aluminium glazing bead PA2606/PA2607/PA2608 to be used.
- Drip edge to be included unless set back from surface edge.

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IQ GLASS

SECCO 052

STANDARD DRAWING FOR

OUTWARD OPENING

DOOR LEAF DOOR WITH FIXED TOP - SEE VERSION

DRAWING NO: IQM - SECCO 052 - 16

REV: 1

DATE: 23.01.2017

SIGNATURE: Sean Lowe

---

IQ METAL LTD

UNIT 8 & 9 NAZEING GLASS WORKS ESTATE

UNITS 8&9 NAZEING GLASS WORKS ESTATE

HERTFORDSHIRE EN10 6SU.

BROXBOURNE, NAZEING NEW ROAD

TEL: 01992 890 007

FAX: 01992 890 017

EMAIL: sales@iqmetal.co.uk

**STANDARD DRAWING FOR OUTWARD OPENING**

DOOR LEAF DOOR WITH FIXED TOP - SEE VERSION

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GLASS TO BE 26mm THICK AND TO HAVE A 7mm GAP ALL THE WAY ROUND.
ALUMINUM GLAZING BEAD PA2606/PA2607/PA2608 TO BE USED.
* GLASS TO BE 26mm THICK AND TO HAVE A 7mm GAP ALL THE WAY ROUND.
* ALUMINUM GLAZING BEAD PA2606/PA2607/PA2608 TO BE USED.

**SECTION VIEW A-A**

**SECTION VIEW B-B**

**FRONT ELEVATION - EXTERNAL VIEW**

**BACK OF FRAME WIDTH**

**GLASS TO BE 26mm THICK AND TO HAVE A 7mm GAP ALL THE WAY ROUND.**

**ALUMINUM GLAZING BEAD PA2606/PA2607/PA2608 TO BE USED.**
* GLASS TO BE 26mm THICK AND TO HAVE A 7mm GAP ALL THE WAY ROUND.
* ALUMINUM GLAZING BEAD PA2606/PA2607/PA2608 TO BE USED.
GLASS TO BE 26mm THICK AND TO HAVE A 7mm GAP ALL THE WAY ROUND.
ALUMINUM GLAZING BEAD PA2606/PA2607/PA2608 TO BE USED.

SECTION VIEW A-A

SECTION VIEW B-B

FRONT ELEVATION - EXTERNAL VIEW

SECTION VIEW A-A

SECTION VIEW B-B

FRONT ELEVATION - EXTERNAL VIEW
GLASS TO BE 26mm THICK AND TO HAVE A 7mm GAP ALL THE WAY ROUND.
ALUMINUM GLAZING BEAD PA2606/PA2607/PA2608 TO BE USED.
* Inward Opening Door Leaf
* Back of Frame Width
* Door Leaf Width
* Glass Width
* Glass Height
* Glass Height
* Glass Width
* Back of Frame Height

- Maximum Door Leaf Height of 2600mm
- 5mm Gap
- Handle Height from FFL: 1100mm
- Handle Height from Door: 1095mm
- TIMBER Packing
- TIMBER P2843
- TIMBER P2805
- PA2608
- Glass Size

- Bespoke folded panel to suit
- Not fully welded only tack welded
- Glass to be 26mm thick and to have a 7mm gap all the way round.
- Aluminum glazing bead PA2606/PA2607/PA2608 to be used.
DOOR LEAF SHOWN @ NEW MAXIMUM HEIGHT OF 2600mm.
* DOOR HANDLE TO BE @1100mm from FFL.
* CUSTOM MADE BESPOKE LOCK BOX BY IQ METAL.
* GLASS TO BE 26mm THICK AND TO HAVE A 7mm GAP ALL THE WAY ROUND.
* ALUMINUM GLAZING BEAD PA2606/PA2607/PA2608 TO BE USED.

SECTION VIEW A1-A1
SECTION VIEW A2-A2
SECTION VIEW B1-B1
SECTION VIEW B2-B2

FRONT ELEVATION - EXTERNAL VIEW

INWARD OPENING
DOOR LEAF

Back of Frame Width
Door Leaf Width
Glass Width
Glass Height
Back of Frame Height

5mm Gap

Maximum Door Leaf Height of 2600mm

Handle Height from FFL 1100mm
Handle Height from Door 1095mm

TIMBER

PA2608
P2843
P2852
PA2607
P2851
PA2608

GLAZING BEAD cut around lockbox

DOOR LEAF Width
Back of Frame Width
GLASS TO BE 26mm THICK AND TO HAVE A 7mm GAP ALL THE WAY ROUND.

ALUMINUM GLAZING BEAD PA2606/PA2607/PA2608 TO BE USED.